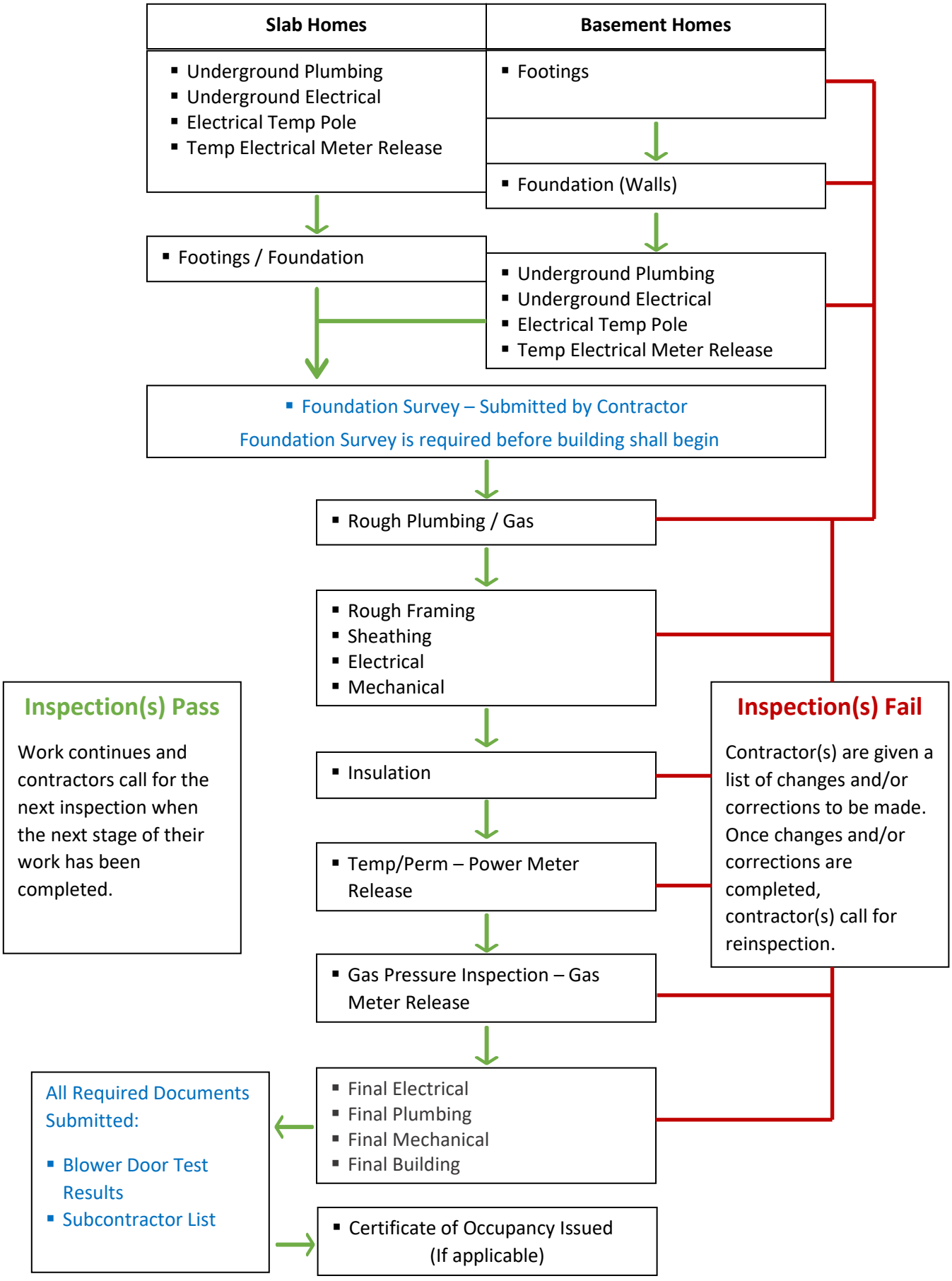Inspections Flowchart